

# PRODUCT SPECIFICATION

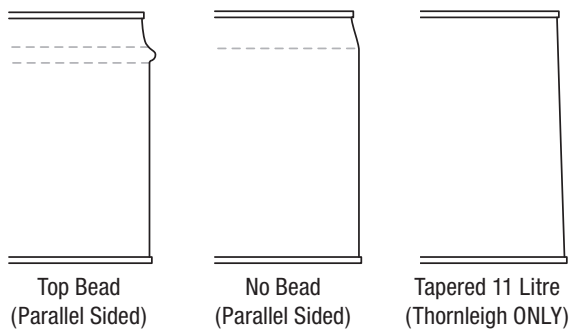
## 289 Diameter Drums (DG)



### DRUM SPECS

Can Details	11 Litre	15 Litre	20 Litre	23 Litre	
Ullage % (approx)	5	10	6	6	
Height (mm)	206	293	363	412	
Fitting	56mm Screw 57 DIN 63 Uni-Grip	56mm Screw 57 DIN 63 Uni-Grip	56mm Screw 57 DIN 63 Uni-Grip	56mm Screw 57 DIN 63 Uni-Grip	
Bung (optional)	Metal	Metal	Metal	Metal	
Packing Qty					
Bulk	No. per Layer	16	16	16	16
	No. per Pallet	128	64	48	48
Cartons	No. per Carton	NA	NA	NA	NA
Height Tolerance	±1.5mm				
Handle	4.0mm wire plus optional plastic grip				
Options	See profiles below left				
Dangerous Goods Status	Packing Group II / 1.2 max				
Print Area	Request artwork template from Account Manager				

### DRUM PROFILES



### DRUM COATINGS

Outside	Plain	(POS)
	White	(WOS)
	Varnish	(VOS)
Inside	Plain	(PIS)
	Lacquer	(LIS)

Issue Date: 15 July 2015

[www.ncipackaging.com](http://www.ncipackaging.com)

Sales & Enquiries:

**AUSTRALIA**  
**1800 289 624**

metal.enquiries@ncipackaging.com  
90-92 Chifley Drive, Preston, VIC 3072

**NEW ZEALAND**  
**0800 220 120**

windsor.yang@ncipackaging.com  
80 Mt Wellington Hwy Panmure Auckland

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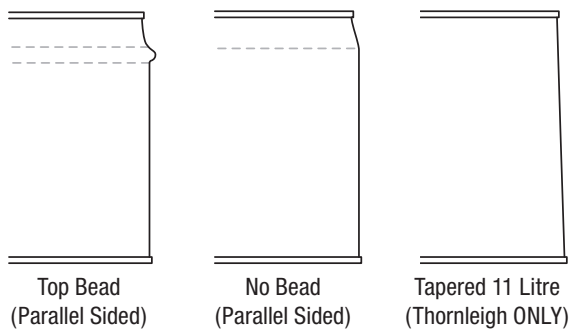
## 289 Diameter Drums (non DG)



### DRUM SPECS

Can Details		11 Litre	15 Litre	20 Litre	23 Litre
Ullage % (approx)		5	10	6	6
Height (mm)		206	293	363	412
Fitting		56mm Screw 57 DIN 63 Uni-Grip	56mm Screw 57 DIN 63 Uni-Grip	56mm Screw 57 DIN 63 Uni-Grip	56mm Screw 57 DIN 63 Uni-Grip
Bung (optional)		Plastic or metal	Plastic or metal	Plastic or metal	Plastic or metal
Packing Qty					
Bulk	No. per Layer	16	16	16	16
	No. per Pallet	128	64	48	48
Cartons	No. per Carton	NA	NA	NA	NA
Height Tolerance		±1.5mm			
Handle		4.0mm wire plus optional plastic grip			
Options		See profiles below left			
Dangerous Goods Status		None			
Print Area		Request artwork template from Account Manager			

### DRUM PROFILES



### DRUM COATINGS

Outside	Plain	(POS)
	White	(WOS)
	Varnish	(VOS)
Inside	Plain	(PIS)
	Lacquer	(LIS)

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# NCI Packaging

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## Appendix

### COATINGS AND USES

Tinplate is steel sheet electroplated with tin to provide enhanced appearance and protection against rust. Coatings can be added to tinplate to enhance appearance and performance. Coatings and their typical uses\* are listed below.

Outside	Plain	(POS) Use in dry environments where the risk of oxidation is low
	White	(WOS) Additional protection against oxidation of the container due to moisture Also used on most printed cans as the white base coating under colour print
	Varnish	(VOS) Clear finish for extra protection against oxidation of the container due to moisture
Inside	Plain	(PIS) <b>Typical uses:</b> Solvent based products Oil paints Edible oils  <b>Not suitable for:</b> Water based products Olive oil
	Lacquer	(LIS) <b>Typical uses:</b> Water based products Water based paints Olive oil

\* Uses above are suggestions only, customers are responsible for testing to ensure compatibility of containers with their packed product.

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