PRODUCT SPECIFICATION
289 Diameter Drums (DG)
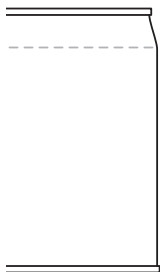
NCI *packaging*

Photo shows obsolete handle

DRUM SPECS

Can Details		11 Litre	15 Litre	18 Litre	20 Litre
	Ullage % (approx)	5	10	9	6
	Height (mm)	206	293	337	363
Fitting		56mm Screw	56mm Screw	56mm Screw	6mm Screw
		57 DIN	57 DIN	57 DIN	57 DIN
		63 Uni-Grip	63 Uni-Grip	63 Uni-Grip	63 Uni-Grip
Bung (optional)		Metal	Metal	Metal	Metal
Packing Qty					
Bulk	No. per Layer	16	16	16	16
	No. per Pallet	128	64	48	48
Cartons	No. per Carton	NA	NA	NA	NA
Height Tolerance		±1.5mm			
Handle		4.0mm wire plus optional plastic grip			
Options		See profiles below left			
Dangerous Goods Status		Packing Group II / 1.2 max			
Print Area		Request artwork template from Account Manager			

DRUM PROFILES

No Bead
(Parallel Sided)
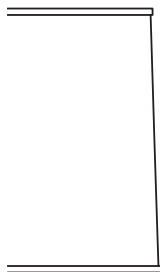
Tapered 11 Litre

DRUM COATINGS

Outside	Plain	(POS)
	White	(WOS)
	Varnish	(VOS)
Inside	Plain	(PIS)
	Lacquer	(LIS)

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Appendix

COATINGS AND USES

Tinplate is steel sheet electroplated with tin to provide enhanced appearance and protection again rust.
Coatings can be added to tinplate to enhance appearance and performance.
Coatings and their typical use's* are listed below.

Outside	Plain	**(POS)** Use in dry environments where the risk of oxidation is low
	White	**(WOS)** Additional protection again oxidization of the container due to moisture Also used on most printed cans as the white base coating under colour print
	Varnish	**(VOS)** Clear finish for extra protection again oxidization of the container due to moisture
Inside	Plain	**(PIS)** **Typical uses:** Solvent based products Oil paints Edible oils **Not suitable for:** Water based products Olive oil
	Lacquer	**(LIS)** **Typical uses:** Water based products Water based paints Olive oil

* *Uses above are suggestions only, customers are responsible for testing to ensure compatibility of containers with their packed product.*

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