# **PRODUCT SPECIFICATION**

## 72 Diameter Doubletite Cans





#### **CAN SPECS**

Can Details		125mL	250mL	
	Ullage % (approx)	24	18	
	Height (mm)	44	79	
Handle		NA	NA	
Packing Qty				
Bulk	No. per Layer	NA	NA	
	No. per Pallet	NA	NA	
Cartons	No. per Carton	192	224	
	No. of Cartons	24	12	
	No. per Pallet	8,000	2,688	
Height Tolerance		±1mm		
Handle		NA		
Options				
Dangerous Goods Status		Not Approved for the Transportation of Dangerous Goods unless Limited Quantities Exceptions apply under ADGC 7th Edition Part 3		
Lid		72 DT		
Print Area		Request artwork template	e from Account Manager	



#### **CAN COATINGS**

Outside	Plain	(POS)
Inside	Plain	(PIS)
	Lacquer	(LIS)

Issue Date: 15 July 2015

www.ncipackaging.com

Sales & Enquiries:

AUSTRALIA 1800 289 624 metal.enquiries@ncipackaing.com

90-92 Chifley Drive, Preston, VIC 3072

NEW ZEALAND 0800 220 120

windsor.yang@ncipackaging.com 80 Mt Wellington Hwy Panmure Auckland

# **PRODUCT SPECIFICATION**

## 72 Diameter Doubletite Lids





#### **LID SPECS**

Diameter (mm)		68.3	
	Height (mm)	8.0	
Packing Qty			
Carton	No. per Carton	969	
	No. of Cartons	36	
	No. per Pallet	31,008	
Height Tolerance		±1mm	
Options			
Cans		To suit all 72 TT cans	
Print Area		Request artwork template from Account Manager	



#### **LID COATINGS**

Outside	Plain	(POS)
	White	(WOS)
	Varnish	(VOS)
Inside	Plain	(PIS)
	Lacquer	(LIS)

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# NCI Packaging PRODUCT SPECIFICATION

### **Appendix**

#### **COATINGS AND USES**

Tinplate is steel sheet electroplated with tin to provide enhanced appearance and protection again rust. Coatings can be added to tinplate to enhance appearance and performance. Coatings and their typical use's\* are listed below.

Outside Plain (POS)

Use in dry environments where the risk of oxidation is low

White (WOS)

Additional protection again oxidization of the container due to moisture Also used on most printed cans as the white base coating under colour print

Varnish (VOS)

Clear finish for extra protection again oxidization of the container due to moisture

Inside Plain (PIS)

Typical uses:

Solvent based products

Oil paints Edible oils

Not suitable for: Water based products

Olive oil

Lacquer (LIS)

Typical uses:

Water based products Water based paints

Olive oil

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<sup>\*</sup> Uses above are suggestions only, customers are responsible for testing to ensure compatibility of containers with their packed product.