



DATE:	REVISIONS:
9/5/05	Change bung placement to a Circle
23/2/09	Reduce finished height by 2mm, 6mm double seam
6/4/09	Add second bead & change handle mounts

ARTWORK TEMPLATE

20 Litre Drum Parallel
289(D) x 361(H) – 276(TD)

STANDARD No. DB-289-D-361c-1	
AUTH BY:	K.W.
DATE:	6/04/2009
MADE AT:	PTN, ROK, THL

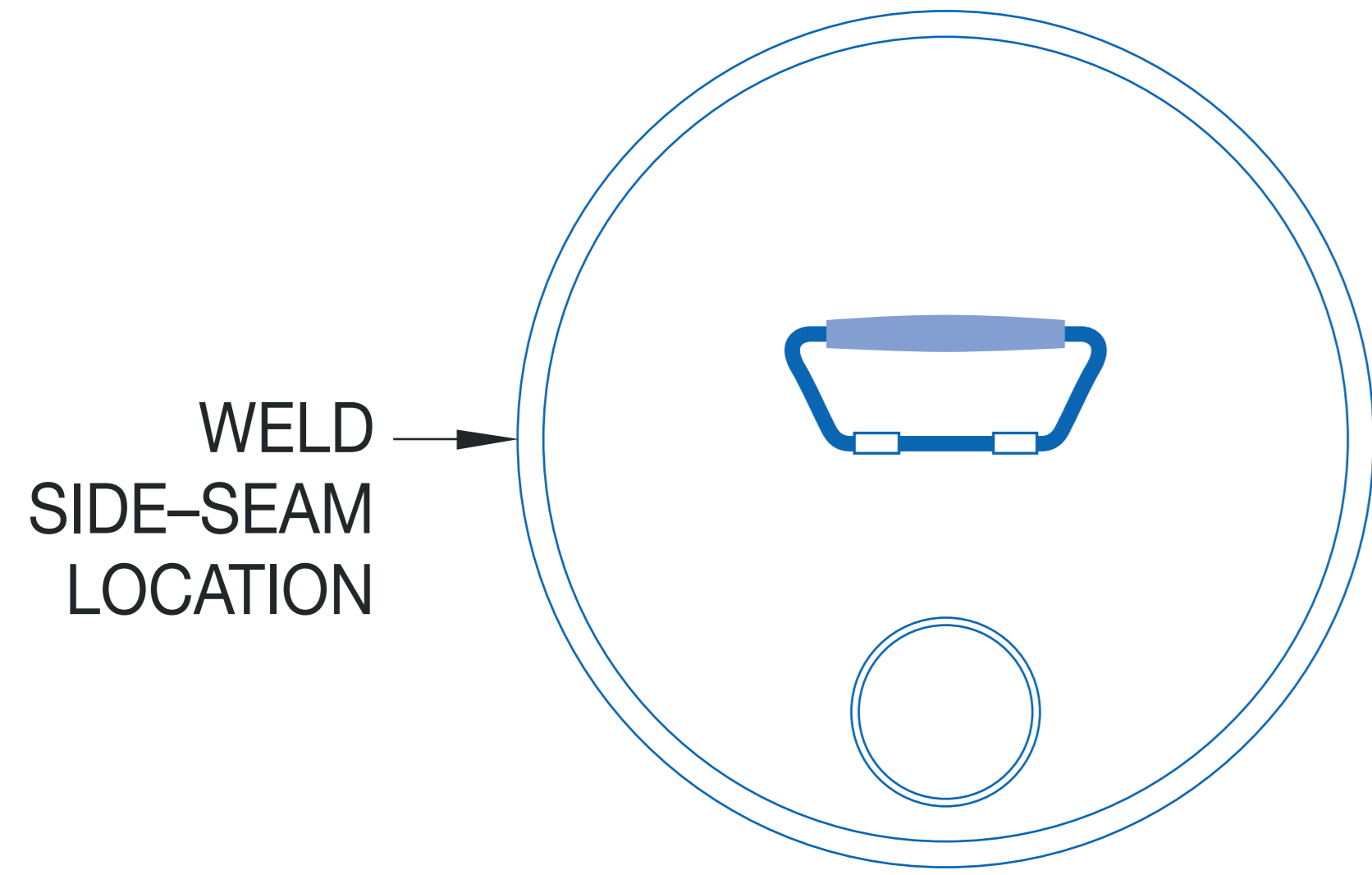
MATERIAL: TINPLATE

BODY BLANK: 856.0mm x 380.0mm

WELD: Wima

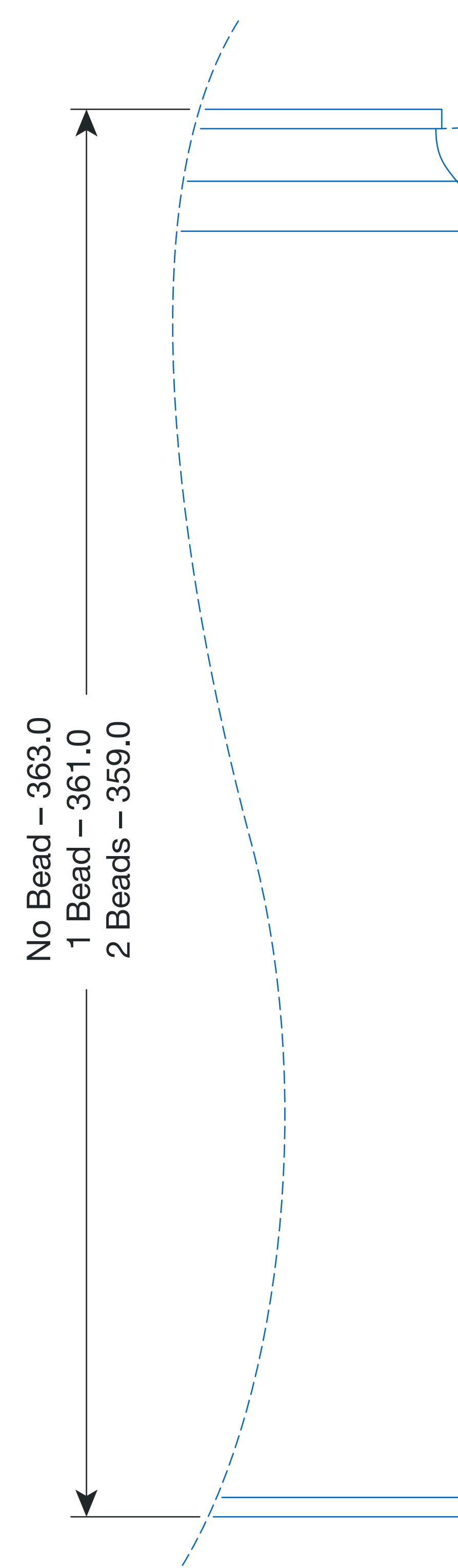
FLANGE: Die

- NOTE:**
- 1) ALL MEASUREMENTS IN MILLIMETRES
 - 2) DUE TO VARIATION IN MATERIAL AND EXPANSION, DIMENSIONS MAY VARY.

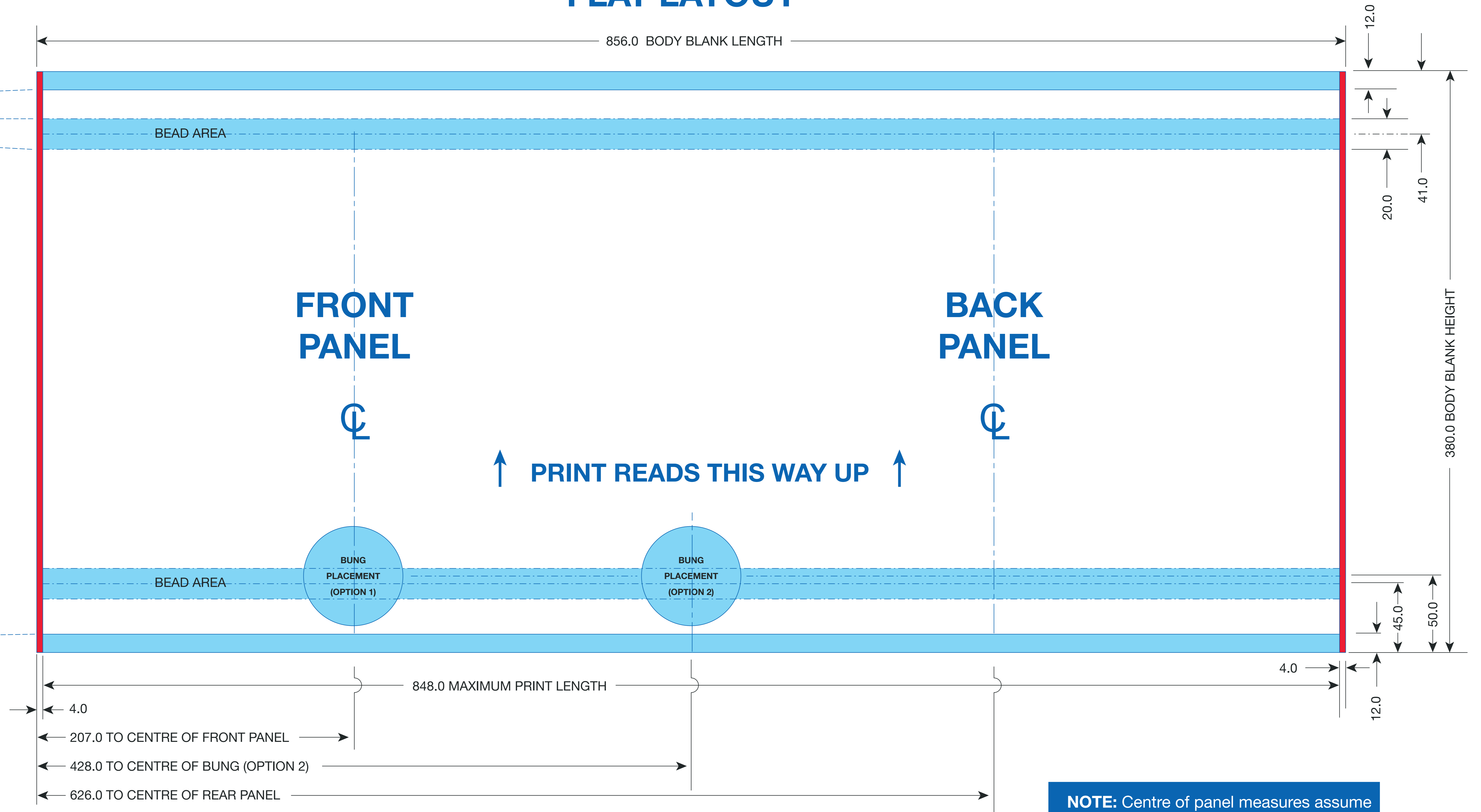


TOP
(Not to scale)

PROFILE



FLAT LAYOUT



No Text (Type) Area
 No Decoration Area

NOTE: Centre of panel measures assume side-seam at 90° left as shown on above